



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-3501-20
Job Sheet 180097-A



Part No: RBE350A93-3501-20

Job Qty: 1 ea

Part Name: Extraction Tool, Hydraulic Pump Pulley Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/31/18

Job Tracking No:

Due Date: 8/7/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBE350A93-3501-20 Rev E IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	QC	1 pcs	8/7/18	8/7/18	0.00	0.00	QC2 Machining-4		IB 18.10.30
130	QC	1 pcs	8/7/18	8/7/18	0.00	0.00	QC8 Machining-4		IB 18.10.31
150	Outsource	1 pcs	8/7/18	8/7/18			ATG001-VC	10	
160	Packaging	1 pcs	8/7/18	8/7/18	0.00	0.00	Packaging2		
170	QC	1 pcs	8/7/18	8/7/18	0.00	0.00	QC8 18.10.31		
180	Packaging	1 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3-1		
190	QC21-SA	1 Ea	8/7/18	8/7/18	0.00	0.00	QC21		DAS 21 OCT 31 18

Part Op 150 - Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water
Descriptions: sealant As Per Dwg RBE350A93-3501-20 Rev. E -Certificate of Conformity is required

ANODIZE HAS BEEN OMITTED (PROCESSED REQUEST) 18.10.31/18

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 10/31/18 9:27 AM dart.lacelle.linda

MVG



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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RBE350A93-3501-20
Job Sheet 180097



Part No: RBE350A93-3501-20

Job Qty: 10 ea

Part Name: Extraction Tool, Hydraulic Pump Pulley Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A93-3501-20 Rev E IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Machining-3		JB 18.10.30
110	CNC Lathe	16 pcs	7/30/18	7/30/18	0.00	8.00	MORI SL-154		JB 18.10.30
120	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-4		JB 18.10.30
130	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC8 Machining-4		
150	Outsource	16 pcs	7/30/18	7/30/18			ATG001-VC	10	
160	Packaging	16 pcs	7/30/18	7/30/18	0.00	0.00	Packaging2		
170	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC6		
180	Packaging	16 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1		
190	QC21-SA	16 Ea	7/30/18	7/30/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. FB872 FOLIO REV: _____ DWG REV: _____ 2-Deburr 3-Engrave T/N
Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG.

150 - Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3501-20 Rev. E -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	2.8800 ft (.18 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	3	57	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

not be found.

Plex 7/19/18 5:00 PM dart.logan.david

Container No: S122684



Part: RBE350A93-3501-20

Job No: 180097

Serial No/Batch: S122684

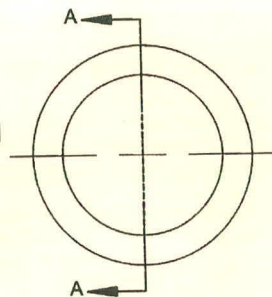
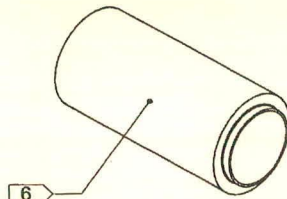
Revision: E

Inspector:

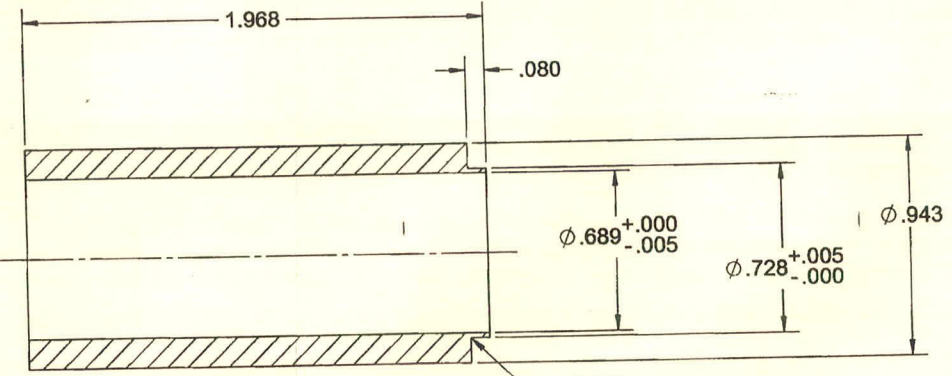
Exp Date:

Instructions:

Date: 10/30/18



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REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	CH'D P/N -20 MATERIAL & BOM INFORMATION, ADDED ENGRAVE NOTE PER G.E.	-	11/17/09	RJC	RW
B	CHANGED FROM HARD ANODIZE CLASS III, TO REGULAR ANODIZING CLASS I	-	7/1/10	WP	RW
C	CH'D FINISH SPECIFICATION FROM TYPE 1 PER R.W.	-	7/26/10	RJC	RW
1	ADDED MAX R.008 PER G.E.	-	12/17/10	RJC	RW
1A	CH'D T/N WAS RBEA93-3501-20 IS RBE350A93-3501-20	-	11/9/13	RJC	RW
E	TEMPLATE UPDATED, DIMENSION .728 CHANGED TO .728 +.005/-0 & DIMENSION .689 CHANGED TO .689 +0/-0.005, S/N & MADE IN USA REMOVED FROM ENGRAVING	17-802	17.12.27	VM	ML

RBE350A93-3501-20 EXTRACTION TOOL, HYDRAULIC PUMP PULLEY BEARING

- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: BLACK ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: ENGRAVE T/N "RBE350A93-3501-20"

DART AEROSPACE		Hawkebury, Ontario, Canada	
TITLE EXTRACTION TOOL, HYDRAULIC PUMP PULLEY BEARING			
PART NO. RBE350A93-3501-20		REV E	
TOOL NO. RBE350A93-3501-20			
INITIALS AND DATE			
DESIGNED BY: VM 17/12/27	TOLERANCES: XXX ± .006	FRACTIONS: 1/8	
DRAWN BY: VM 12/27/2017	XXX ± .01	ANGLES: 2.5°	
CHECKED BY: VM 01/02/2018	X ± .1	SURFACE: 125	
MFG REVIEW BY: DD 01/02/2018	APPROVED BY: ML 01/03/2018	SCALE: NTS	
SHEET 1 OF 1			

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 FROM DART AEROSPACE LTD

RBE 350A98-3501-20 INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

